

Date: Thursday, 5/4/2006 11:14:18 AM
 User: Kim Johnston

Process Sheet

split

SB 06/06/15

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLOWER MOTOR ADAPTER
 Job Number : 26957 -1
 Estimate Number : 12177
 P.O. Number : N/A Part Number : D3476041
 This Issue : 5/4/2006 S.O. No. : N/A Drawing Number : D3476 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 26617 Material : N/A
 Written By : SEE COMMENT BELOW Due Date : 5/28/2006 Qty: 8 Um: Each
 Checked & Approved By : 06-05-05
 Comment : Est Rev: A New Issue 06-02-03 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3476043 blower motor adapter weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3476-043	ADAPTER WELDMENT	B 26994

Batch

2.0 D34765 spacer ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3476-5	Ring	B 26619

Batch

3.0 AN34A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN3-4A	Bolt	M 18349

Batch

4.0 AN96010 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN960-10	Washer	M 5519

Batch

SB 06/06/15 (1)

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Drawing Name: BLOWER MOTOR ADAPTER

Job Number: 26957

Part Number: D3476041

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3476

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with a permanent fine point marker and Stock

Location:

8.0

- DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



U 06.06.16

Assembly motor

~~AW~~ D 3471-041 B 26901 ✓
D 3473-041 B 26956 ✓
D 3476-041 B 26957-1 ✓
~~D 3476-041 B 26991 ✓~~
D 3477-041 B 26597 ✓

3A 06.06.15

AW3-~~AA~~
AW960-10

M 18369 M 100651
M 5519

06.06.15

SB 06/06/15 ①

QC5

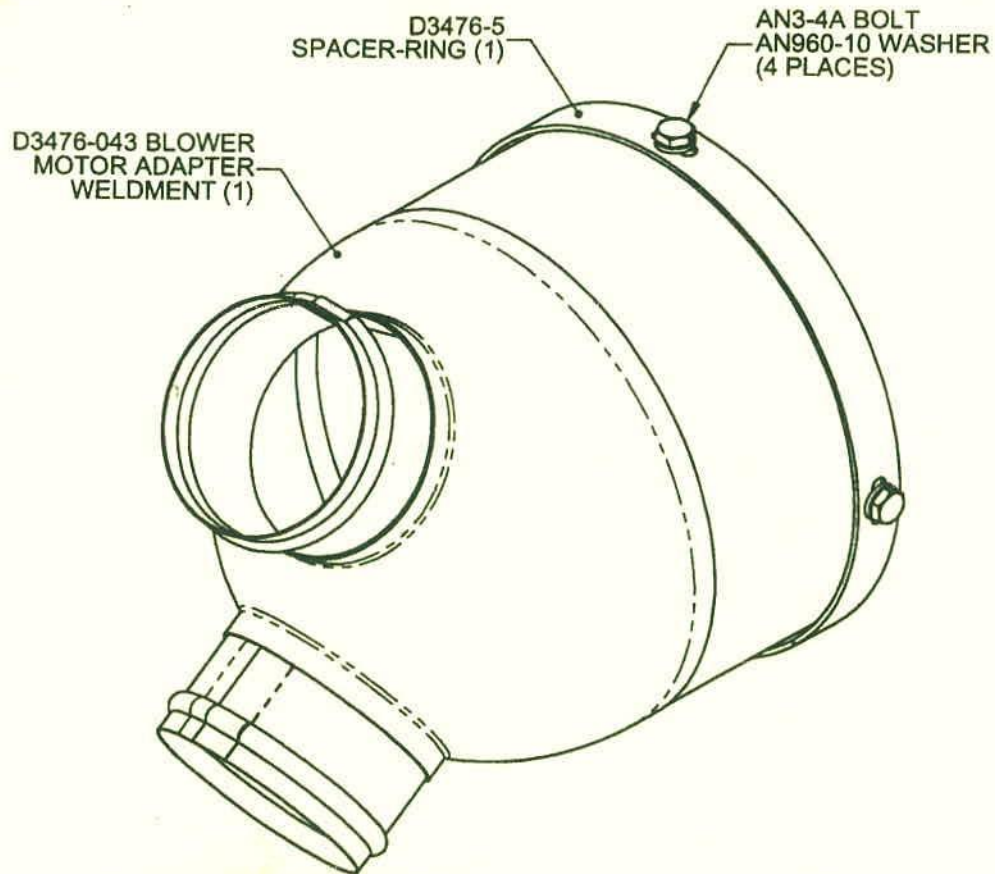
Inspection

06.06.15 ①



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3476	REV. A SHEET 1 OF 7
DATE 06.01.27		TITLE BLOWER MOTOR ADAPTER	SCALE 1:2
A	06.01.27	NEW ISSUE	

[Signature] 06.04.03



D3476-041 BLOWER MOTOR ADAPTER

1) IDENTIFY WITH DART P/N D3476-041 USING FINE POINT PERMANENT INK MARKER

QTY -041	P/N	DESCRIPTION
X	D3476-041	BLOWER MOTOR ADAPTER
1	D3476-043	BLOWER MOTOR ADAPTER WELDMENT
1	D3476-5	SPACER-RING
4	AN3-4A	BOLT
4	AN960-10	WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26957

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